
He Played Me 2

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Volvo Penta Exploded view / schematic Cooling

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Engine. Exh Riser:
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System, Induct. and
Exhaust Manifold.
Freshwater-cooled
Engine: PR NO:
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-103, -221, -222, -228.
2003, 2003AG: Cooling
System, Induct. and
Exhaust Manifold.
Freshwater-cooled
Engine: PR NO:
868407, -408, -409,
-622, -623. 2003B,
2003BG

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System ...**

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Sterndrive with
Freshwater Cooling :
8.1Gi-FF, 8.1GXil-EF,
8.1OSi-BF: Heat
Exchanger, Inboard
with Freshwater

Cooling : 8.1Gi-F,
8.1GXil-E: Heat
Exchanger, V-drive
with Freshwater
Cooling : 8.1Gi-F,
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Marine Closed

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Start the engine room
fan (if fitted) and let it
run several minutes
before starting the
engine. Open the cock
for cooling water
intake. Disengage the
engine speed control
from the gear changing
as follows: Move the
control lever to neutral,
push in the red
disengaging button,
and move the lever
slightly forwards. Page
8: Running