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ENGINEERING SOLUTIONS

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April 2015

Jan|08|2015. When first removed from a well, natural gas is laden with water vapor. If the gas were to be transmitted for use with large quantities of this water vapor, degradation of the infrastructure

would occur in the form of corrosion as well as blockage from natural gas hydrates. To ensure the longevity of the infrastructure and the quality of the final product, natural gas processors run the pure product from the wellhead through various separation steps, one of them being dehydration.

Dehydration: An Important Step in Natural Gas Processing ...

TEG Dehydration Design Basis . and Design Guidelines . Design Basis
 Contactor Operating Pres Contactor
 Operating Temp Gas Rate MMSCFD Gas
 Moisture Content Spec 0.05 lb w/MMSCF
 -50°F hydrate at 2500 psia Contactor
 Structured Packing Contactor Struct
 Packing Wetting Rate 0.3 to 0.7 gpm/ft 2
 Stripping Column Struct Packing

TEG Dehydration Basics - Oil and Gas Processing

Triethylene Glycol (TEG) is the most universally used glycol. Glycol dehydration is used to absorb the water from the process gas stream followed by mechanical refrigeration to knock out hydrocarbons. Silica Gel Conditioning involves removing water and heavier hydrocarbons by passing the gas through adsorber beds. Silica gel is the most widely used solid desiccant for normal dehydration of natural gas to pipeline specifications.

Gas Dehydration - OSL Consulting Engineers

The API Specification for Glycol-Type Gas Dehydration Units (1990) recommends 5 minutes retention time for two-phase

separators and 10 to 30 minutes for three-phase units. The GPSA Engineering Databook (1987) states that only a 3 to 5 minute retention time in the flash drum is required for degassing.

Glycol Dehydration - an overview | ScienceDirect Topics

The presence of certain contaminants can wreak havoc on gas dehydration systems and other similar separation processes, but there are design measures that can help to minimize the issues caused by these substances. The presence of the aromatic compounds benzene, toluene, ethylbenzene and p-xylene (BTEX) and acid gases, such as hydrogen sulfide (H_2S) and carbon dioxide (CO_2), in the wet gas of triethylene glycol (TEG) gas-dehydration

units (Figure 1) can result in numerous operating problems.

**Operating Strategies for Gas
Dehydration Units - Chemical ...**

Petrogas Glycol Dehydration &
Regeneration are designed and built to

suit local conditions and regulations. The design is optimized to reach maximum efficiency for the situation and parameters at your specific site. We built according to the highest standard. State of the art components and systems are customized to your exact needs.