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Chemical Engineering Plant Cost Index

CE PLANT Cost Index

CE (Chemical Engineering) Plant Cost Index - Revised

Chemical Engineering Design

Principles, Practice and Economics of Plant and Process Design *Elsevier*

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Plant Cost Index, 1963-1978

Chemical Engineering Economics *Springer Science & Business Media*

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34

Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

Preliminary Chemical Engineering Plant Design *Springer Science & Business Media*

This reference covers both conventional and advanced methods for automatically controlling dynamic industrial processes.

Rules of Thumb in Engineering Practice *John Wiley & Sons*

An immense treasure trove containing hundreds of equipment symptoms, arranged so as to allow swift identification and elimination of the causes. These rules of thumb are the result of preserving and structuring the immense knowledge of experienced engineers collected and compiled by the author - an experienced engineer himself - into an invaluable book that helps younger engineers find their way from symptoms to causes. This sourcebook is unrivalled in its depth and breadth of coverage, listing five important aspects for each piece of equipment: * area of application * sizing guidelines * capital cost including difficult-to-find installation factors * principles of good practice, and * good approaches to troubleshooting. Extensive cross-referencing takes into account that some items of equipment are used for many different purposes, and covers not only the most familiar types, but special care has been taken to also include less common ones. Consistent terminology and SI units are used throughout the book, while a detailed index quickly and reliably directs readers, thus aiding engineers in their everyday work at chemical plants: from keywords to solutions in a matter of minutes.

Process Plant Layout *Butterworth-Heinemann*

Process Plant Layout, Second Edition, explains the methodologies used by professional designers to layout process equipment and pipework, plots, plants, sites, and their corresponding environmental features in a safe, economical way. It is supported with tables of separation distances, rules of thumb, and codes of practice and standards. The book includes more than seventy-five case studies on what can go wrong when layout is not properly considered. Sean Moran has thoroughly rewritten and re-illustrated this book to reflect advances in technology and best practices, for example, changes in how designers balance layout density with cost, operability, and safety considerations. The content covers the 'why' underlying process design company guidelines, providing a firm foundation for career growth for process design engineers. It is ideal for process plant designers in contracting, consultancy, and for operating companies at all stages of their careers, and is also of importance for operations and maintenance staff involved with a new build, guiding them through plot plan reviews. Based on interviews with over 200 professional process plant designers Explains multiple plant layout methodologies used by professional process engineers, piping engineers, and process architects Includes advice on how to choose and use the latest CAD tools for plant layout Ensures that all methodologies integrate to comply with worldwide risk management legislation

White Biotechnology *Springer*

With contributions by numerous experts

Estimating Costs of Air Pollution Control *CRC Press*

In these pages is all the information that you-manager, engineer, or other technical professional would need to select, size, and estimate "budget/study" level capital and annual costs for a variety of air pollution control equipment. This equipment includes wet scrubbers, carbon adsorbers, and other "add-on" devices. This book also deals with such nonstack controls as wet dust suppression systems and flue gas desulfurization systems. The costs are current (1988 or 1989 dollars) and are mainly presented in equational form for ease of computerization and updating. Clear, comprehensive equipment sizing procedures are also detailed. Finally, several detailed example problems are included to illustrate the sizing and costing procedures. This book is not just for technical personnel, however. The material is easy to grasp and use. Anyone with an air pollution control background can follow and apply the procedures and data herein. Using this book, air pollution control professionals can now develop sound, defensible (within $\pm 30\%$) cost estimates with a minimum of time and effort.

Ce's Plant Cost Index

Encyclopedia of Chemical Processing and Design *CRC Press*

"Vent Collection System, Design and Safety to Viscosity-Gravity-Contrast, Estimation"

Analysis, Synthesis and Design of Chemical Processes *Pearson Education*

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details-and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and "debottlenecking" Chemical engineering design and society: ethics, professionalism, health, safety, and new "green engineering" techniques Participating successfully in chemical engineering design teams Analysis,

Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

Ce Plant Cost Index - Revised

Guide to Capital Cost Estimating *IChemE*

Known as the Blue Book this fourth edition continues with the endorsement from the Association of Cost Engineers. The guide is designed to be an aid for student engineers in the design activities undertaken during their course and help young engineers in industry to compile their own set of cost data. With much of the material in the third edition retained, the major changes are: new cost data; up-dated cost index information (which has been donated by industrialists); and short-cut estimating techniques up-dated.

Chemical Process Design and Integration *John Wiley & Sons*

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

Life Cycle Costing

Techniques, Models, and Applications *Psychology Press*

Evaluating the cost of acquiring major pieces of equipment also necessitates costing their life maintenance. Providing coverage of recent advances in this field, this book covers such topics as reliability improvement warranty, computer hardware/software costing, and reliability engineering.

Ludwig's Applied Process Design for Chemical and Petrochemical Plants *Elsevier*

This complete revision of Applied Process Design for Chemical and Petrochemical Plants, Volume 1 builds upon Ernest E. Ludwig's classic text to further enhance its use as a chemical engineering process design manual of methods and proven fundamentals. This new edition includes important supplemental mechanical and related data, nomographs and charts. Also included within are improved techniques and fundamental methodologies, to guide the engineer in designing process equipment and applying chemical processes to properly detailed equipment. All three volumes of Applied Process Design for Chemical and Petrochemical Plants serve the practicing engineer by providing organized design procedures, details on the equipment suitable for application selection, and charts in readily usable form. Process engineers, designers, and operators will find more

chemical petrochemical plant design data in: Volume 2, Third Edition, which covers distillation and packed towers as well as material on azeotropes and ideal/non-ideal systems. Volume 3, Third Edition, which covers heat transfer, refrigeration systems, compression surge drums, and mechanical drivers. A. Kayode Coker, is Chairman of Chemical & Process Engineering Technology department at Jubail Industrial College in Saudi Arabia. He's both a chartered scientist and a chartered chemical engineer for more than 15 years. and an author of Fortran Programs for Chemical Process Design, Analysis and Simulation, Gulf Publishing Co., and Modeling of Chemical Kinetics and Reactor Design, Butterworth-Heinemann. Provides improved design manuals for methods and proven fundamentals of process design with related data and charts Covers a complete range of basic day-to-day petrochemical operation topics with new material on significant industry changes since 1995.

Chemical Projects Scale Up

How to go from Laboratory to Commercial *Elsevier*

Chemical Projects Scale Up: How to Go from Laboratory to Commercial covers the chemical engineering steps necessary for taking a laboratory development into the commercial world. The book includes the problems associated with scale up, equipment sizing considerations, thermal characteristics associated with scale up, safety areas to consider, recycling considerations, operability reviews and economic viability. In addition to the process design aspects of commercializing the laboratory development, consideration is given to the utilization of a development in an existing plant. Explains how heat removal for exothermic reactions can be scaled up Outlines how a reactor can be sized from batch kinetic data Discusses how the plant performance of a new catalyst can be evaluated Presents how the economics of a new product/process can be developed Discusses the necessary evaluation of recycling in commercial plants

Chemical Engineering Process Simulation *Elsevier*

Chemical Engineering Process Simulation is ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. This book will help you predict the characteristics of a process using mathematical models and computer-aided process simulation tools, as well as model and simulate process performance before detailed process design takes place. Content coverage includes steady and dynamic simulations, the similarities and differences between process simulators, an introduction to operating units, and convergence tips and tricks. You will also learn about the use of simulation for risk studies to enhance process resilience, fault finding in abnormal situations, and for training operators to control the process in difficult situations. This experienced author team combines industry knowledge with effective teaching methods to make an accessible and clear comprehensive guide to process simulation. Ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. Covers the fundamentals of process simulation, theory, and advanced applications Includes case studies of various difficulty

levels to practice and apply the developed skills Features step-by-step guides to using Aspen Plus and HYSYS for process simulations available on companion site Helps readers predict the characteristics of a process using mathematical models and computer-aided process simulation tools

Chemical Engineering Design Project

A Case Study Approach, Second Edition *CRC Press*

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

The Engineer's Cost Handbook

Tools for Managing Project Costs *CRC Press*

Offers coverage of each important step in engineering cost control process, from project justification to life-cycle costs. The book describes cost control systems and shows how to apply the principles of value engineering. It explains estimating methodology and the estimation of engineering, engineering equipment, and construction and labour costs

Encyclopedia of Chemical Processing and Design

Volume 12 - Corrosion to Cottonseed *CRC Press*

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members), this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

A Dictionary of Chemical Engineering *OUP Oxford*

A Dictionary of Chemical Engineering is one of the latest additions to the market leading Oxford Paperback Reference series. In over 3,400 concise and authoritative A to Z entries, it provides definitions and explanations for chemical engineering terms in areas including: materials, energy balances, reactions, separations, sustainability, safety, and ethics. Naturally, the dictionary also covers many pertinent terms from the fields of chemistry, physics, biology, and mathematics. Useful entry-level web links are listed and regularly updated on a dedicated companion website to expand the coverage of the dictionary. Comprehensively cross-referenced and complemented by over 60

line drawings, this excellent new volume is the most authoritative dictionary of its kind. It is an essential reference source for students of chemical engineering, for professionals in this field (as well as related disciplines such as applied chemistry, chemical technology, and process engineering), and for anyone with an interest in the subject.

Spon's Construction Cost and Price Indices Handbook *CRC Press*

This unique handbook collects together a comprehensive and up-to-date range of indices measuring construction costs and price movements. The authors give guidance on the use of the data making this an essential aid to accurate estimating.

Conceptual Cost Estimating Manual *Gulf Professional Publishing*

Electrode Kinetics for Chemists, Chemical Engineers, and Materials Scientists *Capstone*

Offering a thorough explanation of electrode kinetics, this textbook emphasizes physical phenomena - rather than mathematical formalism - and elucidates the underlying principles of the different experimental techniques. Assuming an elementary knowledge of thermodynamics and chemical kinetics and minimal mathematical skills, coverage explores the arguments of two primary schools of thought: electrode kinetics and interfacial electrochemistry viewed as a branch of physical chemistry and from the perspective of analytical chemistry.

Finance for Engineers

Evaluation and Funding of Capital Projects *Springer Science & Business Media*

With flair and an originality of approach, Crundwell brings his considerable experience to bear on this crucial topic. Uniquely, this book discusses the technical and financial aspects of decision-making in engineering and demonstrates these through case studies. It's a hugely important matter as, of course, engineering solutions and financial decisions are intimately tied together. The best engineers combine the technical and financial cases in determining new solutions to opportunities, challenges and problems. To get your project approved, no matter the size of it, the financial case must be clear and compelling. This book provides a framework for engineers and scientists to undertake financial evaluations and assessments of engineering or production projects.

Computer Aided Process and Product Engineering (CAPE) *John Wiley & Sons*

Computer aided process engineering (CAPE) tools have been very successfully used in process design and product engineering for a long time. In particular, simulation and modelling tools have enabled engineers to analyse and understand the behaviour of selected processes prior to building actual plants. The aim of design or retrofit of chemical processes is to produce profitably products that satisfy the societal needs, ensuring safe and reliable operation of each process, as well as minimising any effects on the environment. This involves the conceptual design or retrofit of plants and processes, novel manufacturing approaches, process/control system design interactions and operability, manufacturability, environmental and safety issues. Backed by current studies, this 2-

volume set gives a comprehensive survey of the various approaches and latest developments on the use of CAPE in the process industry. An invaluable reference to the scientific and industrial community in the field of computer aided process and product engineering.

Process Plants

A Handbook for Inherently Safer Design, Second Edition *CRC Press*

How far will an ounce of prevention really go? While the answer to that question may never be truly known, *Process Plants: A Handbook for Inherently Safer Design, Second Edition* takes us several steps closer. The book demonstrates not just the importance of prevention, but the importance of designing with prevention in mind. It emphasizes the role

Project and Cost Engineers' Handbook, Third Edition, *CRC Press*

Designed as a day-to-day resource for practitioners, and a self-study guide for the AACE International Cost Engineers' certification examination. This third edition has been revised and expanded, and topics covered include project evaluation, project management, and planning and scheduling.

Chemical Process Engineering

Design And Economics *CRC Press*

This illustrative reference presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom, developing calculation procedures to generate process specifications, and sizing equipment. Containing over thirty detailed examples of calculation procedures, the book tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment. "Chemical Process Engineering" emphasizes the evaluation and selection of equipment by considering its mechanical design and encouraging the selection of standard-size equipment offered by manufacturers to lower costs.

Handbook of Food Processing Equipment *Springer*

This text covers the design of food processing equipment based on key unit operations, such as heating, cooling, and drying. In addition, mechanical processing operations such as separations, transport, storage, and packaging of food materials, as well as an introduction to food processes and food processing plants are discussed. *Handbook of Food Processing Equipment* is an essential reference for food engineers and food technologists working in the food process industries, as well as for designers of process plants. The book also serves as a basic reference for food process engineering students. The chapters cover engineering and economic issues for all important steps in food processing. This research is based on the physical properties of food, the analytical expressions of transport phenomena, and the description of typical equipment used in food processing. Illustrations that explain the structure and operation of industrial food processing equipment are presented. style="font-size: 13.3333330154419px;">The materials of construction and fabrication

of food processing equipment are covered here, as well as the selection of the appropriate equipment for various food processing operations. Mechanical processing equipment such as size reduction, size enlargement, homogenization, and mixing are discussed. Mechanical separations equipment such as filters, centrifuges, presses, and solids/air systems, plus equipment for industrial food processing such as heat transfer, evaporation, dehydration, refrigeration, freezing, thermal processing, and dehydration, are presented. Equipment for novel food processes such as high pressure processing, are discussed. The appendices include conversion of units, selected thermophysical properties, plant utilities, and an extensive list of manufacturers and suppliers of food equipment.

Guidelines for Evaluating Process Plant Buildings for External Explosions, Fires, and Toxic Releases *John Wiley & Sons*

Siting of permanent and temporary buildings in process areas requires careful consideration of potential effects of explosions and fires arising from accidental release of flammable materials. This book, which updates the 1996 edition, provides a single-source reference that explains the American Petroleum Institute (API) permanent (752) and temporary (753) building recommended practices and details how to implement them. New coverage on toxicity and updated standards are also highlighted. Practical and easy-to-use, this reliable guide is a must-have for implementing safe building practices.

Chemical Engineering Design

SI edition *Elsevier*

Chemical Engineering Design is one of the best-known and most widely adopted texts available for students of chemical engineering. It completely covers the standard chemical engineering final year design course, and is widely used as a graduate text. The hallmarks of this renowned book have always been its scope, practical emphasis and closeness to the curriculum. That it is written by practicing chemical engineers makes it particularly popular with students who appreciate its relevance and clarity. Building on this position of strength the fifth edition covers the latest aspects of process design, operations, safety, loss prevention and equipment selection, and much more. Comprehensive in coverage, exhaustive in detail, and supported by extensive problem sets at the end of each chapter, this is a book that students will want to keep to hand as they enter their professional life. The leading chemical engineering design text with over 25 years of established market leadership to back it up; an essential resource for the compulsory design project all chemical engineering students take in their final year A complete and trusted teaching and learning package: the book offers a broader scope, better curriculum coverage, more extensive ancillaries and a more student-friendly approach, at a better price, than any of its competitors Endorsed by the Institution of Chemical Engineers, guaranteeing wide exposure to the academic and professional market in chemical and process engineering.

Chemical Engineering Design

Principles, Practice and Economics of Plant and Process Design *Butterworth-Heinemann*

Chemical Engineering Design: Principles, Practice and Economics of Plant and Process Design is one of the best-known and most widely adopted texts available for students of chemical engineering. The text deals with the application of chemical engineering principles to the design of chemical processes and equipment. The third edition retains its hallmark features of scope, clarity and practical emphasis, while providing the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards, as well as coverage of the latest aspects of process design, operations, safety, loss prevention, equipment selection, and more. The text is designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken), and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). Provides students with a text of unmatched relevance for chemical process and plant design courses and for the final year capstone design course Written by practicing design engineers with extensive undergraduate teaching experience Contains more than 100 typical industrial design projects drawn from a diverse range of process industries NEW TO THIS EDITION Includes new content covering food, pharmaceutical and biological processes and commonly used unit operations Provides updates on plant and equipment costs, regulations and technical standards Includes limited online access for students to Cost Engineering's Cleopatra Enterprise cost estimating software

Industrial Waste Treatment Handbook *Elsevier*

Industrial Waste Treatment Handbook provides the most reliable methodology for identifying which waste types are produced from particular industrial processes and how they can be treated. There is a thorough explanation of the fundamental mechanisms by which pollutants become dissolved or

become suspended in water or air. Building on this knowledge, the reader will learn how different treatment processes work, how they can be optimized, and the most efficient method for selecting candidate treatment processes. Utilizing the most up-to-date examples from recent work at one of the leading environmental and science consulting firms, this book also illustrates approaches to solve various environmental quality problems and the step-by-step design of facilities. Practical applications to assist with the selection of appropriate treatment technology for target pollutants Includes case studies based on current work by experts in waste treatment, disposal, management, environmental law and data management Provides glossary and table of acronyms for easy reference

Chemical Engineering Costs**A Condensed Handbook of Chemical Plant Equipment and Process Costs for Cost Estimating Purposes****Energy and Process Optimization for the Process Industries** *John Wiley & Sons*

Exploring methods and techniques to optimize processing energy efficiency in process plants, Energy and Process Optimization for the Process Industries provides a holistic approach that considers optimizing process conditions, changing process flowschemes, modifying equipment internals, and upgrading process technology that has already been used in a process plant with success. Field tested by numerous operating plants, the book describes technical solutions to reduce energy consumption leading to significant returns on capital and includes an 8-point Guidelines for Success. The book provides managers, chemical and mechanical engineers, and plant operators with methods and tools for continuous energy and process improvements.