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Makino Pro 3 Parameters for Program Protection. Two ranges of part program numbers can be inhibited from editing by setting Pro 3 control parameter 3202.

Parameter 3202 is an eight bit parameter with bits 0 and 4 used to inhibit program editing. Parameter 3202. When parameter 3202, Bit 0 is set to 1: – Program numbers in the range of O8000 through O8999 cannot be edited or deleted. When ...